

Welding Certificate

Nr.: ISW GmbH.1090-2-0076

In accordance with EN 1090-1, table B.1, the following is herewith declared: This welding certificate is an annex to the Factory Production Control certificate no.: 2887-CPR-0076 and applies only in conjunction with the aforementioned certificate within the scope of the CPR.

Manufacturer:

Josef Wiegand GmbH & Co. KG
Freizeiteinrichtungen
Landstraße12
D – 36169 Rasdorf



Manufacturer's establishment:
(Manufacturing facility of the manufacturer)

Josef Wiegand GmbH & Co. KG
Freizeiteinrichtungen
Landstraße12
D – 36169 Rasdorf

Standard:

EN 1090-2:2018

Execution class:

up to EXC3 in compliance with EN 1090-2:2008+A1:2011

Welding processes:

135 - MAG-Welding
136 - MAG-Welding
141 - WIG-Welding
111 - Manual metal arc welding
21 - Direct resistance spot welding

Base metals:

S235, S275, S355 in accordance with EN 1090-2, Tables 2 and 3;
stainless steels with strengths \leq S355 in accordance with EN 1090-2, Table 4 and EN 1993-1-4:2015 + NA:2017

Supervisor in charge of welding:

(Name, first name, date of birth, qualification)

Eberhardt, Stefan, born 1970-08-23, IWE

Deputy:

(Name, first name, date of birth, qualification)

Schuster, Steffen, born 1960-02-25, IWE

Confirmation:

It is hereby confirmed that all processes for executing and supervising welding operations are available.

Start of validity:

(day of issue)

2012-07-27, W-2012-0076-05

Next surveillance:

2024-07-27

Term of validity:

This welding certificate is valid until 2025-01-27, provided that the provisions of the abovementioned standard in conjunction with EN 1090-1, the production conditions in the factory or the factory production control are substantially not modified.

Remarks:

Josef Wiegand GmbH & Co. KG Freizeiteinrichtungen also meets the requirements of **DIN EN ISO 3834-2**. Only the original certificate, issued in German, applies.

Place/Date:

Grebenstein, 2021-07-20

Dipl.-Ing. H. Wienecke, head of certification department

