

Welding Certificate

Nr.: ISW.1090-2-0076

In accordance with EN 1090-1, table B.1, the following is herewith declared: This welding certificate is an annex to the Factory Production Control certificate no.: 2324-CPR-0076 and applies only in conjunction with the aforementioned certificate within the scope of the CPR.

Manufacturer:

Josef Wiegand GmbH & Co. KG
Freizeiteinrichtungen
Landstraße12
D – 36169 Rasdorf



Manufacturer's establishment:

Josef Wiegand GmbH & Co. KG
Freizeiteinrichtungen Josef Wiegand GmbH & Co. KG
Freizeiteinrichtungen
Landstraße12 and In der Vockenbach 3
D – 36169 Rasdorf

Standard:

EN 1090-2:2008+A1:2011

Execution class:

up to EXC3 in compliance with EN 1090-2:2008+A1:2011

Welding processes:

135 – MAG-Welding
136 – MAG-Welding
141 – WIG-Welding
111 – Manual metal arc welding
21 – Direct resistance spot welding

Base metals:

S235, S275, S355 in accordance with EN 1090-2, Tables 2 and 3;
stainless steels with strengths \leq S275 in accordance with EN 1090-2, Table 4 and EN 1993-1-4:2015 + NA:2017

**Supervisor in charge
of welding:**

(Name, first name, date of birth, qualification)

Eberhardt, Stefan, born 1970-08-23, IWE

Deputy:

(Name, first name, date of birth, qualification)

Schuster, Steffen, born 1960-02-25, IWE

Confirmation:

It is hereby confirmed that all processes for executing and supervising welding operations are available.

Start of validity:

(day of issue)

2012-07-27, W-2012-0076-04

Next surveillance:

2021-07-27

Term of validity:

This welding certificate is valid until 2022-01-27, provided that the provisions of the abovementioned standard in conjunction with EN 1090-1, the production conditions in the factory or the factory production control are substantially not modified.

Remarks:

Josef Wiegand GmbH & Co. KG Freizeiteinrichtungen also meets the requirements of **DIN EN ISO 3834-2**. Only the original certificate, issued by Schuster, applies.

Place/Date:

Grebenstein, 2018-07-23



Annex to FPC-Certificate Nr. 2324-CPR-0076 und Welding-Certificate ISW.1090-2.0076

General provisions relating to the certificates

The certified company shall unsolicitedly submit an accredited copy of the FPC certificate and, if necessary, the welding certificate to the authority responsible for the planning permission and/or the developer, including the necessary declaration of performance.

This certificate may be copied or published for advertisement or other purposes only as a whole. The text of advertising on different media may not contradict this FPC certificate.

Any welding certificate belonging with the FPC certificate is valid only in conjunction with the FPC certificate.

Valid welder and/or operator examinations and, in any case, sufficiently qualified welding instructions (by WPQR or other) shall be provided for any welding that the manufacturer has to perform on load-bearing structures.

Changes in the FPC that had been a precondition for granting the FPC certificate shall be indicated to ISW without undue delay. As a result, ISW shall initiate another audit in the company, if necessary.

If someone who was named in the – if any – welding certificate as welding supervisor should resign or if the welding procedure or any essential parts of the operational facilities needed for welding should change, ISW shall be informed without undue delay. As a result, ISW shall initiate another audit in the company, if necessary.

If any doubts about the suitability of the company involved should arise, ISW reserves the right to perform unannounced audits of the FPC or any other necessary audits at the manufacturer's.

This FPC certificate and any associated welding certificate may be withdrawn, complemented or changed any time with immediate effect and without compensation. This applies in particular if the conditions under which the certificate(s) had been granted have changed, if the use of the certificate(s) does not correspond to the contractual regulations or if any laws, regulations, standards or other framework conditions related to the certificate(s) had been violated. This shall be associated with corresponding information to the notifying authority that initiates suitable publication of the action taken.

At least two months before the supervision term expires, an application for supervision shall be filed to ISW if maintenance of the certificate(s) is to be further certified.

The declaration of performance, the declaration of conformity and the application of the CE marking may only be carried out with a valid FPC certificate that was neither limited, suspended or withdrawn with regard to the application declared.

Use of the ISW logo is only permissible in the requested, contractually agreed in writing and complying certificate and inspection regulation ISW (ZÜVOISW).

Only the original certificate issued in German is valid.